



STS		Thickness T [mm]			
		1,0	1,1	1,2	1,47
Width H [mm]	80	•			
	100	•			
	110		•		
	130			•	
	150			•	
	155				•
	181				•
	206				•

Individual solutions available depending on:

- diameter and wood species,
- year season,
- technical parameters of machines

	Tooth form	Pitch range [mm]	Height [mm]
STS	Constant pitch	from 25 to 60 mm	to 25 mm
	Variable pitch		
	Winter tooth		
	Swedged tooth		

## Technical specification

Material: **high alloy spring steel QX48**

Tooth execution: **fully ground**

Blade hardness: **45-47 HRC**

Tooth hardness: **approx. 52 HRC (stellite tooth), approx. 65 HRC (HSS tooth)**

## Working conditions

Feed rate: **according to technical specification of bandsaw manufacturer**

Blade speed: **according to technical specification of bandsaw manufacturer**

Continuous sawing time: **up to 8 h**

Blade tension : **according to technical specification of bandsaw manufacturer**

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